

LT

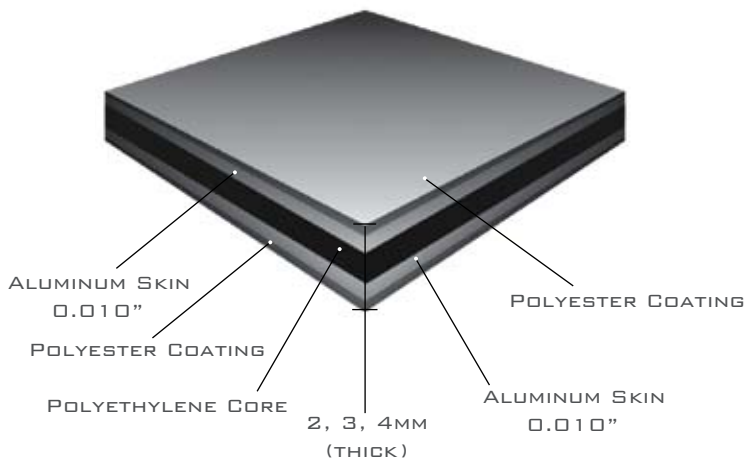


## PROJECT: Computer History Museum, CA

- **DESIGNER:** EXHIBIT CONCEPTS, OH
- **FABRICATOR:** EXHIBIT CONCEPTS, OH
- **APPLICATION:** PHOTOGRAPHIC LAMBDA GRAPHICS WERE AFFIXED TO 40,000 SQ.FT. OF GRAPHIC-AL™ LT WITH MACTAC ADHESIVE AND THEN OVERLAMINATED WITH A MATTE FINISH. GRAPHIC-AL™ LT WAS CHOSEN DUE TO ITS CLASS A RATING.

GRAPHIC-AL™ LT

GRAPHIC-AL™ LT OFFERS EXCEPTIONAL WORKABILITY, DURABILITY AND VIRTUALLY UNLIMITED OPTIONS TO DESIGNERS AND FABRICATORS OF POP, FREE-STANDING DISPLAYS, KIOSKS, INTERIOR AND EXTERIOR SIGNAGE, BILLBOARDS AND MORE. IT IS A VERSATILE AND REVERSIBLE ALUMINUM COMPOSITE MATERIAL THAT OFFERS AN EXCELLENT FLATNESS, HIGH RIGIDITY AND LIGHTNESS OF WEIGHT IN A VARIETY OF COLORS.



## BENEFITS

- **EXCELLENT FLATNESS:** BECAUSE OF ITS CONTINUOUS LAMINATING PROCESS, GRAPHIC-AL™ LT IS A FLAT PANEL WITHOUT BUCKLES, EDGE WAVES AND OVERALL WARPING.
- **CONSISTENT COLOR:** GRAPHIC-AL™ LT HAS A PAINT FINISH WITH CONSISTENT COLOR PRODUCED IN OUR CONTINUOUS COIL COATING LINE.
- **HIGH RIGIDITY:** GRAPHIC-AL™ LT OFFERS HIGH RIGIDITY IN A LIGHTWEIGHT MATERIAL. IT IS EQUIVALENT TO 2.2MM THICK ALUMINUM AND 6.3MM THICK ACRYLIC SHEETS IN RIGIDITY.
- **LIGHTWEIGHT:** GRAPHIC-AL™ LT 3MM IS ONLY 0.76 PSF WHICH IS EQUIVALENT TO 1.4MM ALUMINUM SHEET AND 3.1MM ACRYLIC SHEET.
- **WORKABILITY:** GRAPHIC-AL™ LT IS EASY TO CUT, GROOVE, BEND AND ASSEMBLE WITH REGULAR MACHINES AND TOOLS WIDELY USED IN THE SIGN INDUSTRY.

## MATERIAL COMPOSITION

GRAPHIC-AL™ LT IS COMPOSED OF TWO SKINS OF 0.010" THICK ALUMINUM AND A POLYETHYLENE CORE. BOTH TOP AND BACK SURFACES ARE POLYESTER COATINGS PRODUCED IN OUR CONTINUOUS COIL COATING LINE. BOTH SIDES ARE COVERED WITH TRANSPARENT PROTECTIVE FILMS.

## PANEL DIMENSION

THICKNESS: 2, 3, & 4MM

SIZE: 48"x96"

NOTE: CUSTOM SIZES ARE AVAILABLE UPON REQUEST. PLEASE CHECK WITH CUSTOMER SERVICE FOR AVAILABILITY. COLORS MIGHT CHANGE WITHOUT NOTICE DEPENDING ON PROGRAM.

## PRODUCT TOLERANCE

WIDTH: ± 0.08" (2MM)

LENGTH: ± 0.16" (4MM)

THICKNESS: ± 0.008" (0.2MM)

BOW: MAXIMUM 0.5% OF LENGTH AND/OR WIDTH

SQUARENESS: MAXIMUM 0.2" (5MM)

GRAPHIC-AL™ LT IS SUPPLIED WITH CUT EDGES.

THERE IS NEITHER DISPLACEMENT OF THE ALUMINUM

SHEET NOR PROTRUSION OF THE CORE.

## CHARACTERISTICS

### PROPERTIES

THE PANEL WEIGHT IS ALMOST EQUIVALENT TO 1.4MM THICK ALUMINUM AND 3.1MM THICK ACRYLIC SHEETS.

THE THERMAL EXPANSION IS ALMOST EQUIVALENT TO ALUMINUM AND NEARLY ONE THIRD ACRYLIC SHEETS.

	THICKNESS	PANEL WEIGHT	THERMAL EXPANSION
UNIT	MM	PSF	X 10 <sup>-6</sup> IN/IN/°F
GRAPHIC-AL™ LT	2MM	0.57	13
	3MM	0.76	
	4MM	0.95	
ALUMINUM SHEET	1.4MM	0.77	13
ACRYLIC SHEET	3.1MM	0.76	28-50

NOTE: THERMAL EXPANSION RATE 13X10<sup>-6</sup>IN/IN/°F MEANS THAT THE ELONGATION/CONTRACTION IS 0.06" PER 48" PER 100°F.

### RIGIDITY (BENDING STRENGTH)

GRAPHIC-AL™ LT 3MM IS EQUIVALENT TO 2.2MM

THICK ALUMINUM AND 6.3MM THICK ACRYLIC SHEETS IN RIGIDITY.

	THICKNESS	PANEL WEIGHT	WEIGHT RATIO	
GRAPHIC-AL™ LT	2MM	0.57PSF	1.0	
	3MM	0.76PSF	1.0	
	4MM	0.95PSF	1.0	
THICKNESS WITH THE SAME RIGIDITY	ALUMINUM SHEET	1.7MM	0.97PSF	1.7
		2.2MM	1.22PSF	1.6
		2.8MM	1.52PSF	1.6
ACRYLIC SHEET	4.6MM	1.14PSF	2.0	
	6.3MM	1.52PSF	2.0	
	7.7MM	1.90PSF	2.0	

NOTE (HOW TO READ THE ABOVE TABLE): GRAPHIC-AL™ LT 3MM IS EQUIVALENT TO 2.2MM THICK ALUMINUM SHEET IN RIGIDITY. THIS ALUMINUM SHEET WEIGHS 1.6 TIMES GRAPHIC-AL™ LT.

### FLAMMABILITY CHARACTERISTICS

GRAPHIC-AL™ LT MEETS THE FOLLOWING STANDARDS:

UL 94 V-0 AND UL 879 APPROVED, AS AN ELECTRIC SIGN COMPONENT CLASS 1 OR CLASS A FIRE RATED,

AS A BUILDING MATERIAL.

FOR MORE INFORMATION CALL  
1.800.422.7270